





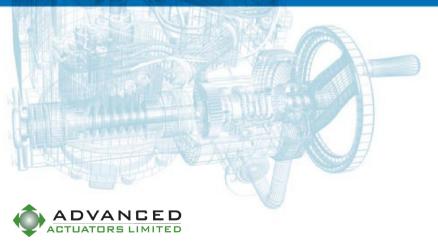
ELECTRIC ACTUATOR "NA" SERIES



# **EUROPEAN DISTRIBUTOR**

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## **INDICATOR**

The dome type indicator is directly mounted on the center column to provide positive visual indication of the valve position even over long distances.

# CAPACITOR

# TERMINAL BLOCK

Quality terminal block containing segregated power and control terminals are designed for use in high vibration environments.

# LIMIT SWITCH & TORQUE SWITCH

One each for Open and Closed.

BODY

# BASE

DRIVE BUSHING

OPEN

# **MOTOR**

WINDOW

Squirrel caged induction motor is totally enclosed type with high stall torque and low inertia force to suit seating/unseating of valves. Integral thermal protection to prevent damage to the single/three phase motor.

# **HEATER**

# HAND WHEEL

# MANUAL OVERRIDE

Hand/Auto declutching lever for engagement of handweel. The power drive is automatically resorted by the motor starting.

# LEVER

# WORM GEAR

The precision worm and worm wheel mechanism transfers high torque with high efficiency and low sound level (Max. 50dB) even though small in size. Additional benefits include low backlash and longer life. Various output torques (60Nm-2,500Nm) cater for valves from 2 \* to 24".

# FEATURES

#### SEALING

Standard enclosure with o-ring sealing is watertight to IEC IP67, NEMA4 and 6. The actuator is available with optional explosion proof enclosure.

## **▶**WIRING

Electric wiring of control circuit is standardized for single and three phase power supply in a single module. Multiple terminal contacts sufficiently cover additional requirements such as auxiliary contacts for DCS, interlocking and other options.

## ▶ COMPONENT ARRANGEMENT

Mechanical and electrical module can be separated easily to improve assembling, maintenance and alteration of electrical requirements. Actuator has enough internal space for optional accessories.

### ►HANDWHEE

Size of handwheel is designed for safe and efficient emergency manual operation.

# ►MANUAL OVERRIDE

Hand/auto declutching lever for handwheel engagement. The power drive is automatically restored by motor start.

# ► ADAPTION

Base mounting is standard to ISO 5211.

Drive bush is removable for machining to valve stem requirement. The actuator position on the valve can be selected for 4 positions by means of 4 bolt holes in the drive bush.

### ▶HEATER

A space heater inside the actuator prevents condensation due to temperature and weather changes. Standard 20W heater keeps all electrical components in the actuator clean and dry.

### ▶LIMIT SWITHCHE

The limit switch is activated by means of a simple and yet reliable cam mechanism mounted and driven by the center column. The valve position can be accurately and easily set with the simple adjustable switch mechanism. The set position is permanent and is not affected by over-travel resulting form manual operation.

## ▶TORQUE SWITHCHES

Cam activated torque switches are easily adjustable to provide over-load protection.

# ▶SELF-LOCKING

Rolled steel wormgear on aluminium bronze wormwheel selflocks to prevent valve back drive on control signal or power failure.



## ALS (Auxiliary Limit Switches)

Providing the dry contact signal to check valve's positions (cam switches structure).



## ATS (Auxiliary Torque Switches)

Providing the dry contact signal send to customer's panel as fault signal (cam switches structure).



# CPT (Current Position Transmitter)

Combined with PIU and transfer out put signal (DC: 4 ~ 20mA) from PIU's value of resistance

power : AC 110/220V ±10% 50/60Hz DC24V

output signal : DC 4-20mA



# PCU (Proportional Control Unit)

Combined with PIU and control the valve's position proportionally by input signal and provide valve s position as their output

Input signal : DC 4 ~ 20mA/ DC 2 ~ 10V/ DC 1 ~ 5V
Output signal : DC 4 ~ 20mA
Power : AC 110/220V ± 10% 50/60Hz/ DC 24V
Size : 120mm × 135mm
Operation | 135mm

Operating temperature : -10 °C ~ 55 °C
 Resolution : Min. 1/500
 Operating Humidity : 90% RH Max. (Non condensing)

Applicable Function

\*Auto Scan - Automatically memorated each openiclose position by the signal of PIU (it is very easy to set the PCUI even in local area only requiring one posts of the Auto-Scan button)

\*Fail dose - Dives to dose position there is no certain input signal.

\*Fail open - Dives to open position there is no certain input signal.

\*Automat operation mode - Zero Null Signal Open.

\*Automat operation mode - Zero Null Signal Open.

\*Automat Operating - Locally more value is position without source of signal by direct use of lignal where the Zignal Open.



## LCU (Local Control Unit)

A small unit that is mounted to the actuator to operate the valve's position in local. Local/Remote switch

Open/Stop/Close switches



# EXP LCU (Explosion proof & Watertight enclosure LCU)

Rugged structure with special parts (Explosion proof type Selector, pushbutton switches) Guarantees that watertight and safety working in hazardous environments.



### PIU (Position Indication Unit)

Providing resistance value (0~1K 9) according to valve's position.



## IMS (Reversing Magnet Contacts & Transformer)

Combined transformer with electric contactor and directly provides various control voltages to the Actuator (24VDC, 110VAC/220VAC) from main power (380VAC /440VAC).

# **PERFORMANCE**

TYPE	Max Output Torque	Operating Time 60/50 Hz	Max Stem Dia	Motor Class F	Rated Current ( mA ) 1 Phase 3 Phase				Number of Hand Wheel	Weight
	Kg/m	90 Deg.	mm	w	110V	220V	380V	440V	Turns	(184)
NA 06 NA 09 NA 15 NA 19 NA 28 NA 38 NA 50 NA 60 NA 100 NA 100 NA 150 NA 200 NA 250	6 9 15 19 28 38 50 60 80 100 150 200 250	14/17 14/17 17/20 17/20 20/24 20/24 20/24 24/29 24/29 24/29 72/87 72/87	22 22 22 22 32 32 32 42 42 42 75 75	15 25 40 40 40 60 90 90 180 180 90 180	750 1200 1600 1600 1800 2300 3900 3900 4700 4700 3900 4700 4700	450 580 950 950 950 950 1300 1500 2150 2150 2150 2150 2150	130 170 300 300 330 360 560 560 840 840 840	125 160 300 300 340 340 570 570 780 570 780 780	8.5 8.5 10 10 12.5 12.5 14.5 14.5 14.5 43.5 43.5	11 11 12 13 17 18 19 22 23 25 68 70 70

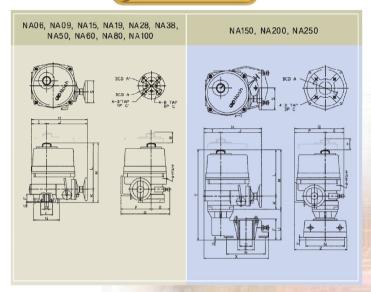
# STANDARD SPECIFICATION

Enclosure	Watertight Ingress Protection 67 Nema 4 and 6
Ambient Temperature	- 20°C to +70°C, 150°C / 1hr
Power Supply	110 / 220 VAC , 1 Phase
(60 / 50 Hz)	380 / 440 VAC , 3 Phase
Control Power	110 / 220 VAC , 1 Phase , 60 / 50 Hz
Torque Switches	2 Open / Close ( Except NA 06 , NA 09 )
Limit Switches	2 Open / Close, 250 VAC 16A Rating
Stall Protection	Built - in Thermal Protection (Open 150°C ± 5°C / Close 97°C ± 15°C)
Travel Angle	90 ° ± 5 °
Indicator	Continuous Position Indicator
Manual Override	Hand / Auto Declutching Mechanism
Self Locking	Provided by means of Worm Gearing
Mechanical Stops	External Adjustable Screws
Space Heater	20 W (110 / 220 VAC , 24 VDC )
Conduit Entries	Two PF 3 / 4" (NPT 3/4")
Lubrication	Grease Moly (EP Type)
Materials	Steel, Aluminium Alloy, All Bronze
Surface Treatment	Anodizing
External Coating	Dry Powder, Epoxy - Polyester, Polyester(TGIC-Free)

# **OPTIONAL SPECIFICATION**

EXP	Explosion Proof & Watertight Enclosure
	Ex d II B T4 IP 67, EEx d II B T4 (NEMKO)
DCM	24 V DC Motor
ALS	Additional
7.0	Auxiliary Limit Switches
EXT	Travel Angle
E A 1	120°, 135°, 180°, 270°, 300°
	Local Control Unit
LCU	Local / Remote Selector Switch
	Open / Stop / Close Selector Switch or Push button type
PIU	Potentiometer Unit 1K Ohm.
CPT	Current Position Transmitter
CFI	Output : DC 4-20mA
	Proportional Control Unit
PCU	Power : AC 110/220V 1PH , DC 24V
PCU	Input : DC 4-20mA, DC 1-5 V, DC 2-10 V
	Output : DC 4-20 mA
IMS	Integral Motor Starter
I IVI S	Reversing Magnet Contacts and Transformer

# **DIMENSION**



TYPE	NA06 NA09	NA15 NA19	NA28 NA38 NA50	NA60 NA80 NA100	
Flange	F07	F07	F10	F12	F16
ISO 5211	-	F10	F12	F14	F14
Α	70	70	102	125	165
A`	-	102	125	140	*140
В	M8	M8	M10	M12	M20
B'	-	M10	M12	M16	*M14 *M16
С	12	15	18	22	30
D(MAX)	22	22	32	42	75
E	55	57	75	85	100
F	43	43	52	59	126
G	2	2	2	2	7
Н	231	261	285	325	325
1	56	77	83	99	99
J	175	184	202	226	226
K	60	60	70	78	78
L	213	213	250	283	283
M	273	273	320	361	361
N	102	120	145	175	266
0	68	85	99	116	116
Р	113	139	159	191	191
Q	181	224	258	307	307
R	108	108	130	178	178
S	102	102	125	170	170
Т					556
U					195
X					388
Υ					16
Z					318

\* : for optional alternative flanges



# TABLE OF AVAILABLE VALVE SIZE FOR ACTUATOR

TYPE	BUTTERFLY VALVE	2-WAY BALL VALVE	3-WAY BALL VALVE
NA 06	80A	40A	
NA 09	100A	50A	40A
NA 15	125A	65A	50A
NA 19	150A	80A	65A
NA 28	200A	100A	80A
NA 38	250A		100A
NA 50		125A	17-15/4
NA 60	300A	150A	125A
NA 80	350A		150A
NA 100		200A	/ U.S.
NA 150	400/450A		
NA 200	500A	250A	200A
NA 250	600A	300A	250/\



Butterfly Valve(on/off)

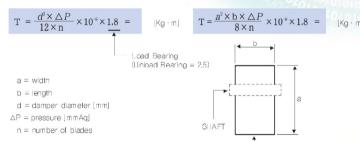
Ball Valve(on/off)

# THE METHODS OF CALCULATION TO FIT DAMPER

1) CIRCLE DAMPER

2) LOUVER DAMPER

BLADE





Rod Box

# O CUSTOMER SERVICES

When an actuator leaves our factory it not only has the Noah name attached it has with it our true heart as well. Our mottos, Quality First and Fast Delivery have satisfied and will continue to satisfy customers around the world. Many things have changed over the past decade and many things will change in the decade to come, but our mottos will remain the same.



Base Processing



Center Column Assembling

		N	oah Elec	tric Actua	ator Te	st R	eport	_	
М	esser(S):			Test	Power Sou	rce:	230V.	1 Phase. 50Hz	
· Pi	roject Name	:							
Ty	pe .	1	A-06						
On	der No.				Motor			15W, 4P	
Se	rial No.		025839		Suppil 2		30V. 1Ph		
	O. V.		BOLLEKELL .	A\A 🗌 RUTT	V/V [	DAM	PER		
Lu	bricant	GRI	ASE MOLY						
· Fi	ınctional Te	st:							
_	Type & Siz	58		NA-06		Gea	r Rato	1.462:1	
_	Construction	IT1	V	leather Proof		Drive	Steere	1.00RPM	
H	iandwheel 1	um	Counter	Counter Clockwise to open Apprex 8,5Rev			Mounting	ISO05211 Fo7	
			Open	Kg-m				17.0Sec/90°	
	Torque Sett	ing	Close	Kg-m	1 Ira	Traveling Time		17.0Sec/90°	
			Max	9.97Kg-m	Spe	ecified Time		17.0Sec/90°	
	Size		1	Insulation		F			
М	Duty		15Min		Pole			4	
0	Power Sc				230V. 1Ph				
Т	Control Si				230V. 1Ph				
0	Rated Cu		0.42	yA.	Insulation Res(500MV)		00		
R	Rated Started 1,200/1,400		1,400	Insulation Potential Test			AC 1,800/1sec		
		Toro	ue Graph		• Test res	ult for	Actuator		
¥.	8.				Function     operation		anual and	Electric Of	
- 1	4				2. Functio	n of Li			
0					3. Function of Torque switches OF				
10				Hunction of Position indicator UR     Wiring (NU-11000-B) OR					
et a									
	4	1	1 -					O	
					D. Course Heater Ch				

Test Report



Torque Test of Actuator

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